Application No.: 10/523,287 Filing Date: February 3, 2005

## AMENDMENTS TO THE CLAIMS

Please add new Claims 10-17 as shown herein.

(Previously presented) A process for producing an N-monoalkyl-3-hydroxy-3-(2-thienyl)propanamine represented by General Formula (2);

wherein  $\mathbf{R}$  is  $\mathbf{C}_{1-4}$  alkyl, comprising the step of reducing a (Z)-N-monoalkyl-3-oxo-3-(2-thienyl)propenamine, in the presence of a carboxylic acid, represented by General Formula (1):

wherein R is as defined above.

- 2. (Original) The process according to Claim 1, wherein the (Z)-N-monoalkyl-3-oxo-3-(2-thienyl)propenamine is reduced using sodium borohydride or sodium cyanoborohydride.
- (Cancelled)
- 4. (Original) A (Z)-N-monoalkyl-3-oxo-3-(2-thienyl)propenamine represented by General Formula (1):

wherein R is C1-4 alkvl.

- 5. (Original) The (Z)-N-monoalkyl-3-oxo-3-(2-thienyl)propenamine according to Claim 4, wherein R in General Formula (1) is methyl.
- 6. (Original) A process for producing a (*Z*)-*N*-monoalkyl-3-oxo-3-(2-thienyl)propenamine represented by General Formula (1):

Application No.: 10/523,287 Filing Date: February 3, 2005

wherein  $\bf R$  is  $C_{1-4}$  alkyl, comprising the step of reacting an alkali metal salt of  $\beta$ -oxo- $\beta$ -(2-thienyl)propanal represented by General Formula (3):

wherein M is an alkali metal atom, with a monoalkylamine compound represented by General Formula (4):

wherein R is as defined above.

(Previously presented) A process for producing an N-monoalkyl-3-hydroxy-3-(2-thienyl)propanamine represented by General Formula (2):

wherein R is C1-4 alkyl, comprising the steps of:

reacting an alkali metal salt of  $\beta$ -oxo- $\beta$ -(2-thienyl)propanal represented by General Formula (3):

wherein M is an alkali metal atom, with a monoalkylamine compound represented by General Formula (4):

$$H_2N-R$$
 (4)

wherein  ${\bf R}$  is as defined above, to give a (Z)-N-monoalkyl-3-oxo-3-(2-thienyl)propenamine represented by General Formula (1):

wherein R is as defined above; and

 $\label{eq:constraint} \mbox{reducing the $(Z)$-$N-monoalkyl-3-oxo-3-(2-thienyl) propenamine, in the presence of a carboxylic acid.}$ 

Application No.: 10/523,287 Filing Date: February 3, 2005

8. (Original) The process according to Claim 7, wherein the (Z)-N-monoalkyl-3-oxo-3-(2-thienyl)propenamine is reduced using sodium borohydride or sodium cyanoborohydride.

- (Cancelled)
- (New) The process according to Claim 1, wherein the reducing step of the process is conducted in a hydrocarbon solvent.
- (New) The process according to Claim 10, wherein the hydrocarbon solvent is an aromatic hydrocarbon solvent.
- 12. (New) The process according to Claim 10, wherein the hydrocarbon solvent is selected from the group consisting of pentane, hexane, cyclohexane, heptane, benzene, toluene, and xvlene.
- 13. (New) The process according to Claim 12, wherein the hydrocarbon solvent is toluene.
- 14. (New) The process according to Claims 6, wherein the monoalkylamine compound represented by General Formula (4):

$$H_2N-R$$
 (4)

is a hydrochloride salt or a sulfuric acid salt.

15. (New) The process according to Claim 14, wherein the monoalkylamine compound represented by General Formula (4):

$$H_2N-R$$
 (4)

is a hydrochloride salt.

 (New) The process according to Claims 7, wherein the monoalkylamine compound represented by General Formula (4):

$$H_2N-R$$
 (4)

is a hydrochloride salt or a sulfuric acid salt,

17. (New) The process according to Claim 16, wherein the monoalkylamine compound represented by General Formula (4):

is a hydrochloride salt.